United States Environmental Protection Agency Region 5

IN THE MATTER OF:)	
)	FINDING OF VIOLATION
BP Products North America Inc)	
BP Whiting Refinery)	EPA-5-04-34-IN
2815 Indianapolis Blvd.)	
P.O. Box 710)	
Whiting, Indiana 46394-0710)	
)	
Proceedings Pursuant to)	
the Clean Air Act,)	
42 U.S.C. §§ 7401 <u>et seq</u> .)	
	-	

FINDING OF VIOLATION

The United States Environmental Protection Agency (U.S. EPA) finds that BP Products North America Inc. (BP) is violating Section 112 of the Clean Air Act, 42 U.S. C. § 7412 (the Act). Specifically, BP is violating the National Emission Standards for Hazardous Air Pollutants for Hazardous Waste Combustors (hereinafter, the HWC MACT) at 40 C.F.R Part 63, Subpart EEE as follows:

Regulatory Authority

- 1. Under Section 112 of the Act, the Administrator of U.S. EPA promulgated the HWC MACT at 40 C.F.R. §§ 63.1200 through 63.1211 and 63.1213.
- The HWC MACT requires the owner or operator of a hazardous waste incinerator to comply with emission standards and requirements pertaining to operating, performance testing, monitoring, recordkeeping, and reporting.
- 3. Pursuant to 40 C.F.R. § 63.1201(a), an existing source is any affected source that was constructed or reconstructed on or before April 19, 1996.

- 4. Pursuant to 40 C.F.R. § 63.1203(a)(3), the owner operator, of an existing source, must not discharge or cause combustion gases to be emitted into the atmosphere that and cadmium excess of 240 lead in per drv standard cubic meter). combined (micrograms emissions, corrected to 7 percent oxygen. Hereinafter, lead and cadmium are referred to collectively as semi-volatile metals.
- 5. Pursuant to 40 C.F.R. § 63.1206(a), an existing source must comply with the standards of Subpart EEE no later than September 30, 2003, unless the Administrator grants the Source an extension of time under § 63.6(i) or § 63,1213.
- 6. Pursuant to 40 C.F.R. § 63.1207(b), the owner or operator of a hazardous waste incinerator existing source must conduct comprehensive performance tests to demonstrate compliance with the emission standards in § 63.1203.
- 7. Pursuant to 40 C.F.R. § 63.1207(c), the owner or operator of a hazardous waste incinerator existing source must commence the initial comprehensive performance test no later than six months after the compliance date of September 30, 2003.

BP's Facility

- 8. BP owns and operates a petroleum refinery at 2915 Indianapolis Blvd, Whiting, Indiana. The refinery includes a fluid bed incinerator which treats the refinery waste streams. The air polllution control system for the incinerator consists of a venturi scrubber, a wet ESP, and a carbon bed adsorber. The incinerator burns hazardous wastes and thus is subject to the Hazardous Waste Combuster MACT.
- 9. The hazardous waste incinerator BP owns and operates has been operating since 1972. Thus, because it was constructed or reconstructed on or before April 19, 1996, pursuant to 40 C.F.R. § 63.1201(a) the BP facility is an existing source subject to the requirements of the Act, including 40 C.F.R. Part 63 Subpart EEE.
- 10. BP conducted its initial comprehensive performance test for all required pollutants including semi-volatile metals in March of 2004.

11. The results of the March 2004 testing show the hazardous waste incinerator is discharging 507 micrograms of lead and cadmium per dry standard cubic meter corrected to 7 percent oxygen.

Violations

12. BP has violated 40 C.F.R. § 63.1203(a)(3) by discharging from its hazardous waste incinerator lead and cadmium emissions in excess of 240 $\mu g/dscm$ corrected to 7 percent oxygen.

Date

Stephen Rothblatt Director Air and Radiation Division

CERTIFICATE OF MAILING

I, Betty Williams, certify that I sent a Finding of Violation, No. EPA-5-03-34-IN, by Certified Mail, Return Receipt Requested, to:

Linda J. Wilson Environmental Superintendent BP Products North America Inc. BP Whiting Refinery 2815 Indianapolis Blvd. P.O. Box 710 Whiting, Indiana 46394-0710

I also certify that I sent copies of the Finding of Violation by first class mail to:

David McIver, Chief Office of Enforcement Air Section Indiana Department of Environmental Management 100 North Senate Avenue, Room 1001 Indianapolis, Indiana 46206-6015

on the 24th day of September, 2004.

Betty Williams, Secretary

AECAS, (IL/IN)

CERTIFIED MAIL RECEIPT NUMBER: 70010320000602953339